



800X

| Gwint metryczny drobnozwojny ISO DIN-13 | | | | | | | | | | 800X | | | | | |
|---|------|----------------|----------------|-----------------------|----------------|-----------------|------|-------|---------|-----------|-----------|-------|--|--|--|
| | | | | | | | | | | C-R40-TN2 | | | | | |
| Rodzaj materiału obrabianego | | | | | | | | | | | | | | | |
| Typ otworu | | | | | | | | | | < 2.5d | | | | | |
| Rodzaj materiału | | | | | | | | | | HSSE | | | | | |
| Rodzaj powłoki | | | | | | | | | | TN2 | | | | | |
| Nakrój | | | | | | | | | | C / 2-3P | | | | | |
| MF Ød ₁ | P | l ₁ | l ₂ | l ₂ R40 | l ₃ | Ød ₂ | a | | Norma | | | | | | |
| | | | | | | | | | DIN-374 | | ISO2 (6H) | | | | |
| | | | | | | | | | Tol. | | | INDEX | | | |
| | | | | | | | | | | | D2-513X01 | | | | |
| M8x1 | 1,00 | 90 | 20 | 10 | - | 6,0 | 4,9 | 7,00 | 0083 | | | ● | | | |
| M9x1 | 1,00 | 90 | 20 | 10 | - | 7,0 | 5,5 | 8,00 | 0093 | | | ○ | | | |
| M10x0,75 | 0,75 | 90 | 18 | 10 | - | 7,0 | 5,5 | 9,20 | 0102 | | | ● | | | |
| M10x1 | 1,00 | 90 | 20 | 10 | - | 7,0 | 5,5 | 9,00 | 0103 | | | ● | | | |
| M10x1,25 | 1,25 | 100 | 20 | 15 | - | 7,0 | 5,5 | 8,80 | 0104 | | | ● | | | |
| M11x1 | 1,00 | 90 | 20 | 10 | - | 8,0 | 6,2 | 10,00 | 0113 | | | ○ | | | |
| M12x1 | 1,00 | 100 | 20 | 10 | - | 9,0 | 7,0 | 11,00 | 0123 | | | ● | | | |
| M12x1,25 | 1,25 | 100 | 20 | 15 | - | 9,0 | 7,0 | 10,80 | 0124 | | | ● | | | |
| M12x1,5 | 1,50 | 100 | 20 | 15 | - | 9,0 | 7,0 | 10,50 | 0125 | | | ● | | | |
| M14x1 | 1,00 | 100 | 20 | 10 | - | 11,0 | 9,0 | 13,00 | 0143 | | | ● | | | |
| M14x1,25 | 1,25 | 100 | 20 | 15 | - | 11,0 | 9,0 | 12,80 | 0144 | | | ● | | | |
| M14x1,5 | 1,50 | 100 | 20 | 15 | - | 11,0 | 9,0 | 12,50 | 0145 | | | ● | | | |
| M15x1 | 1,00 | 100 | 20 | 10 | - | 12,0 | 9,0 | 14,00 | 0153 | | | ○ | | | |
| M16x1 | 1,00 | 100 | 20 | 10 | - | 12,0 | 9,0 | 15,00 | 0163 | | | ● | | | |
| M16x1,5 | 1,50 | 100 | 20 | 15 | - | 12,0 | 9,0 | 14,50 | 0165 | | | ● | | | |
| M18x1 | 1,00 | 110 | 24 | 13 | - | 14,0 | 11,0 | 17,00 | 0183 | | | ○ | | | |
| M18x1,5 | 1,50 | 110 | 24 | 17 | - | 14,0 | 11,0 | 16,50 | 0185 | | | ● | | | |
| M18x2 | 2,00 | 125 | 27 | 20 | - | 14,0 | 11,0 | 16,00 | 0186 | | | ● | | | |
| M20x1 | 1,00 | 125 | 24 | 13 | - | 16,0 | 12,0 | 19,00 | 0203 | | | ○ | | | |
| M20x1,5 | 1,50 | 125 | 24 | 17 | - | 16,0 | 12,0 | 18,50 | 0205 | | | ● | | | |
| M20x2 | 2,00 | 140 | 27 | 20 | - | 16,0 | 12,0 | 18,00 | 0206 | | | ● | | | |
| M22x1 | 1,00 | 125 | 24 | 13 | - | 18,0 | 14,5 | 21,00 | 0223 | | | ○ | | | |
| M22x1,5 | 1,50 | 125 | 24 | 17 | - | 18,0 | 14,5 | 20,50 | 0225 | | | ● | | | |
| M22x2 | 2,00 | 140 | 27 | 20 | - | 18,0 | 14,5 | 20,00 | 0226 | | | ● | | | |
| M24x1 | 1,00 | 140 | 27 | 13 | - | 18,0 | 14,5 | 23,00 | 0243 | | | ○ | | | |
| M24x1,5 | 1,50 | 140 | 27 | 20 | - | 18,0 | 14,5 | 22,50 | 0245 | | | ● | | | |
| M24x2 | 2,00 | 140 | 27 | 20 | - | 18,0 | 14,5 | 22,00 | 0246 | | | ● | | | |
| M25x1,5 | 1,50 | 140 | 27 | 20 | - | 18,0 | 14,5 | 23,50 | 0255 | | | ○ | | | |
| M26x1,5 | 1,50 | 140 | 27 | 20 | - | 18,0 | 14,5 | 24,50 | 0265 | | | ○ | | | |
| M27x1,5 | 1,50 | 140 | 27 | 20 | - | 20,0 | 16,0 | 25,50 | 0275 | | | ● | | | |
| M27x2 | 2,00 | 140 | 27 | 20 | - | 20,0 | 16,0 | 25,00 | 0276 | | | ● | | | |
| M28x1,5 | 1,50 | 140 | 27 | 20 | - | 20,0 | 16,0 | 26,50 | 0285 | | | ○ | | | |

| ● Dostępne z magazynu | | ○ Na zapytanie | |
|-----------------------|------------|----------------|--|
| ISO | Vc (m/min) | | |
| P | 5-35 | | |
| M | 5-15 | | |
| K | 5-25 | | |
| N | 10-30 | | |
| S | - | | |

Przykład zamówienia
 D2-123X01-0083
 Gwintownik 800X M8x1-6H DIN-374 C HSSE TN2