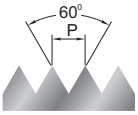
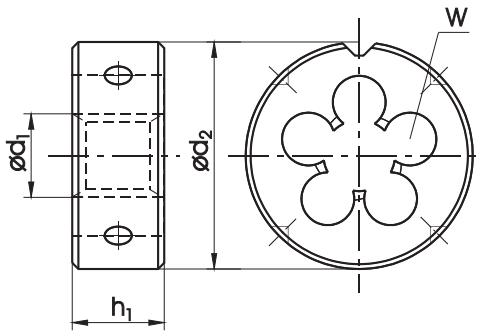
HSS

Gwint amerykański zunifikowany drobnozwojny UNF, ANSI B-1.1





DIN-EN 22 568

Zastosowanie	800
Materiał obrabiany	1.2 / 1.3 / 7.2
Wykonanie	
Rodzaj materiału	HSS
Nakrój	1,75P
Tolerancja	2A

4

UNF	d_1	1"/P	P	d_2 x h_1	W	ød	INDEX	N1-121001
No 5 - 44	3,175	44	0,577	20 x 5	3	3,10	4205	•
No 6 - 40	3,505	40	0,635	20 x 5	3	3,42	4206	•
No 8 - 36	4,166	36	0,705	20 x 7	3	4,08	4208	•
No 10 - 32	4,826	32	0,794	20 x 7	3	4,73	4210	•
No 12 - 28	5,486	28	0,907	20 x 7	4	5,38	4212	•
1/4 - 28	6,350	28	0,907	20 x 7	4	6,24	4227	•
5/16 - 24	7,938	24	1,058	25 x 9	5	7,82	4228	•
3/8 - 24	9,525	24	1,058	30 x 11	4	9,41	4229	•
7/16 - 20	11,112	20	1,270	30 x 11	5	10,98	4230	•
1/2 - 20	12,700	20	1,270	38 x 10	5	12,56	4231	•
9/16 - 18	14,288	18	1,411	38 x 10	5	14,14	4232	•
5/8 - 18	15,875	18	1,411	45 x 14	5	15,73	4233	•
3/4 - 16	19,050	16	1,588	45 x 14	6	18,89	4235	•
7/8 - 14	22,225	14	1,814	55 x 16	5	22,05	4237	•
1 - 12	25,400	12	2,117	55 x 16	6	25,21	4239	•
1.1/8 - 12	28,575	12	2,117	65 x 18	6	28,38	4241	
1.1/4 - 12	31,750	12	2,117	65 x 18	6	31,55	4243	
1.3/8 - 12	34,925	12	2,117	65 x 18	7	34,73	4245	
1.1/2 - 12	38,100	12	2,117	75 x 20	8	37,90	4247	